



ISO 9001: 2015 ISO 14001: 2015 CERTIFIED



Drills • Taps • End Mills

I) NINJA - P S DRILLS and T S DRILLS

NINJA Series of Drills are made out of highest quality of HSS grade of Materials. These Drills are manufactured on our latest CNC Machines, with special geometry to give better performance. These Drills can be used for Stainless Steels, Nickel Chromium Steels and Forged Steels, etc.

Size Range for P S Drills:

Ninja Series Drills are manufactured in Metric as per IS 5101 and in Inch series as per BS 328.

Metric Size: 3.0 mm to 13.0 mm

Inch Size: 1/8" - 1/2"

Size Range for T S Drills:

Ninja Series Drills are manufactured in Metric as per IS 5103 and in Inch series as per BS 328.

Metric Size: 10.0 mm to 25.0 mm

Inch Size: 3/8" -1"



Advantages:

- Higher Grade of HSS Raw Material
- Special Point Geometry to reduce thrust forces
- Stronger web for better rigidity
- Broader flutes for easy chip evacuation
- · Higher wear resistance
- · Surface treatment for longer life



II) NINJA-TAPS

NINJA Taps are made out of premium quality of HSS grade of materials. ITM NINJA Taps meets the customer needs of precise thread quality and improved productivity. The range of these products consists of SPPT Taps, Spiral Taps, St. Flute Taps, and Roll Form Taps. Spiral Point Taps, Spiral Flute Taps, St. Flute Taps: (Size Range M3-M16), Roll Form Taps: (Size Range M6-M16).

Advantages:

- Higher Grade of HSS Raw Material
- · Developed Application Based Taps
- Work at Higher Cutting Parameters
- · Special Design / Geometry
- · Improved Wear Resistance
- Higher Productivity
- Surface treatment like TIN, TiCN, Ti(Al)N for better performance

III) NINJA - END MILLS

NINJA Series of End Mills are made out of premium quality of HSS grade of materials. These End Mills are produced from our latest CNC Machine on Walter, with special geometry to give better performance. These End Mills can be used for tougher and difficult to cut materials.

Size Range:

Metric Size: 3.0 mm to 20.0 mm

Advantages:

- · Higher Grade of HSS Raw Material
- Unique Flute Geometry
- · Maximum Material removal rate
- Better Chip Evacuation
- Higher Cutting Parameters
- Can be used both Radial and Axial Cuts.

Advantages:

Ninja series End Mills are best suitable for drilling on: Stainless Steels, Forged Steels, Nickel Chromium steels and tougher machining applications.











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